

31i-A		PARAMETER SHEET	
CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
0	L1P00000010L2P00000010		
10	L1P00000110		
20	P4		
100	P00001000		
101	P00000001		
103	P11		
111	P00000001		
113	P11		
121	P00000001		
123	P11		
138	P10000001		
980	L1P1L2P1		
981	XP1 ZP1 CP1 YP1 XP2 ZP2 CP2 BP2		
982	S1P1S2P1S3P2S4P2		
1002	L1P00010001L2P00010001		
1005	XP00110011 ZP00110011 CP00110000 YP00110011 XP00110011 ZP00110011 CP00110000 BP00110011		
1006	XP00001000 CP00000001 XP00001000 CP00000001		
1007	XP10000000 ZP10000000 CP10000000 YP10000000 XP10000000 ZP10000000 CP10000000 BP10000000		
1008	CP00000101 CP00000101		
1015	L1P01000000L2P01000000		
1020	XP88 ZP90 CP67 YP89 XP88 ZP90 CP67 BP66		
1022	XP1 ZP3 CP5 YP2 XP1 ZP3 CP5 BP7		
1023	XP1 ZP2 CP-1 YP3 XP4 ZP5 CP-3 BP6		
1201	L1P00100111L2P00100111		
1250	XM470.0 ZM499.7 XM400.0 ZM501.9		
1300	L1P10000101L2P10000101		
1301	L1P10000000L2P10000000		
1320	XP5.0 ZP5.0 CP999999.0 YP51.0 XP5.0 ZP5.0 CP999999.0 BP5.0		
1321	XP-491.0 ZP-521.0 CP-999999.0 YP-51.0 XP-421.0 ZP-521.0 CP-999999.0 BP-551.0		
1326	XP5.0 ZP5.0 CP999999.0 BP5.0		
1327	XP-421.0 ZP-521.0 CP-999999.0 BP-100.0		
1401	L1P01110010L2P01110010		
1410	L1P1000.0L2P1000.0		
1420	XP30000.0 ZP30000.0 CP10000.0 YP15000.0 XP30000.0 ZP30000.0 CP10000.0 BP24000.0		
1421	XP1260.0 ZP1260.0 CP1260.0 YP1260.0 XP1260.0 ZP1260.0 CP1260.0 BP1260.0		
1423	XP1000.0 ZP1000.0 CP1000.0 YP1000.0 XP1000.0 ZP1000.0 CP1000.0 BP1000.0		
1425	XP600.0 ZP600.0 CP600.0 YP600.0 XP600.0 ZP600.0 CP600.0 BP600.0		
1426	L1P1000.0L2P1000.0		
1427	XP1000.0 ZP1000.0 CP1000.0 YP1000.0 XP1000.0 ZP1000.0 CP1000.0 BP1000.0		
1430	XP10000.0 ZP10000.0 CP3000.0 YP10000.0 XP10000.0 ZP10000.0 CP3000.0 BP10000.0		

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CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김용서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
1432	XP10000.0 ZP10000.0 CP3000.0 YP10000.0 XP10000.0 ZP10000.0 CP3000.0 BP10000.0		
1434	XP1500.0 ZP1500.0 CP1500.0 YP1500.0 XP1500.0 ZP1500.0 CP1500.0 BP1500.0		
1466	L1P6000.0L2P6000.0		
1610	XP00100001 ZP00100001 CP00100001 YP00100001 XP00100001 ZP00100001 CP00100001 BP00100001		
1611	L1P00000001L2P00000001		
1620	XP120 ZP120 CP150 YP90 XP120 ZP120 CP150 BP150		
1621	XP32 ZP32 CP32 YP32 XP32 ZP32 CP32 BP32		
1622	XP24 ZP24 CP24 YP24 XP24 ZP24 CP24 BP24		
1624	XP50 ZP50 CP50 YP50 XP50 ZP50 CP50 BP50		
1625	XP10.0 ZP10.0 CP10.0 YP10.0 XP10.0 ZP10.0 CP10.0 BP10.0		
1626	XP50 ZP50 CP50 YP50 XP50 ZP50 CP50 BP50		
1627	XP1000.0 ZP1000.0 CP1000.0 YP1000.0 XP1000.0 ZP1000.0 CP1000.0 BP1000.0		
1769	XP16 ZP16 CP16 YP16 XP16 ZP16 CP16 BP16		
1800	L1P00010010L2P00010010		
1801	L1P00110000L2P00110000		
1803	L2P00000011		
1814	XP10000000 ZP10000000 YP10000000 XP10000000 ZP10000000 BP10000000		
1815	XP00110000 ZP00110000 YP00110000 XP00110000 ZP00110000 BP00110000		
1816	XP01110000 ZP01110000 CP01110000 YP01110000 XP01110000 ZP01110000 CP01110000 BP01110000		
1819	CP00000001 CP00000001		
1820	XP2 ZP2 CP2 YP2 XP2 ZP2 CP2 BP2		
1821	XP10000 ZP12000 CP10000 YP5000 XP10000 ZP12000 CP10000 BP12000		
1825	XP5000 ZP5000 CP5000 YP5000 XP5000 ZP5000 CP5000 BP5000		
1826	XP200 ZP200 CP200 YP200 XP200 ZP200 CP200 BP500		
1827	XP20 ZP20 CP20 YP20 XP20 ZP20 CP20 BP20		
1828	XP20000 ZP20000 CP7000 YP20000 XP20000 ZP20000 CP7000 BP20000		
1829	XP500 ZP500 CP1000 YP500 XP500 ZP500 CP1000 BP1000		
1838	XP2500 ZP2500 CP1333 YP2500 XP2500 ZP2500 CP1333 BP2500		
1839	XP5000 ZP5000 CP5000 YP5000 XP5000 ZP5000 CP5000 BP5000		
1840	XP5000 ZP5000 CP5000 YP5000 XP5000 ZP5000 CP5000 BP5000		
1841	XP90000 ZP90000 CP90000 YP90000 XP90000 ZP90000 CP90000 BP90000		
1844	ZP9191		
1851	ZP2 XP2 ZP1		
1852	XP1 ZP2 XP1 ZP2		
1860	XP5646966 ZP5941857 YP-9637949 XP8317436 ZP5456971 CP659709 BP90054		
1861	YP-1		
1885	ZP20000 BP20000		
1886	ZP20000 BP20000		
1902	P01000010		
1945	T1P1000		

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CUSTOMER	mmel Maschinentechnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
1946	T1P10000		
1948	T1P2000		
1950	T1P2000		
2000	XP00001010 ZP00001010 CP00001010 YP00001010 XP00001010 ZP00001010 CP00001010 BP00001010		
2003	XP00101000 ZP00101000 CP00101000 YP00111000 XP00101000 ZP00101000 CP00101000 BP00001000		
2004	XP00000011 ZP00000011 CP00000110 YP00000011 XP00000011 ZP00000011 CP00000110 BP00000011		
2005	XP01000010 ZP01000010 CP01000000 YP01000010 XP01000010 ZP01000010 CP01000000		
2006	XP00010000 ZP00010000 CP01010100 YP00010000 XP00010000 ZP00010000 CP01010100 BP00010000		
2007	ZP10000000 BP10000000		
2009	XP01000000 ZP01000000 CP01000000 YP01000000 XP01000000 ZP01000000 CP01000000		
2011	XP00100000 ZP00100000 CP00100000 YP00100000 XP00100000 ZP00100000 CP00100000 BP00100000		
2015	XP01000000 ZP01000000 YP01000000 XP01000000 ZP01000000		
2016	XP00001000 ZP00001000 YP00001000 XP00001000 ZP00001000		
2017	XP10000000 ZP10000000 CP10000000 YP10000000 XP10000000 ZP10000000 CP10000000 BP10000000		
2018	XP00000100 ZP00000100 XP00000100 ZP00000100		
2020	XP297 ZP297 CP61 YP277 XP293 ZP297 CP61 BP297		
2021	XP921 ZP871 CP256 YP1025 XP845 ZP845 CP256 BP512		
2022	XP111 ZP111 CP111 YP-111 XP-111 ZP111 CP111 BP111		
2023	XP8192 ZP8192 CP8192 YP8192 XP8192 ZP8192 CP8192 BP8192		
2024	XP12500 ZP12500 CP12500 YP12500 XP12500 ZP12500 CP12500 BP12500		
2039	XP30 ZP30 YP30 XP30 ZP30		
2040	XP1750 ZP1750 CP390 YP787 XP1701 ZP1750 CP390 BP1750		
2041	XP-6000 ZP-6000 CP-1053 YP-4184 XP-6391 ZP-6000 CP-1053 BP-6000		
2042	XP-1345 ZP-1345 CP-2480 YP-1325 XP-1315 ZP-1345 CP-2480 BP-1345		
2043	XP198 ZP198 CP111 YP113 XP192 ZP198 CP111 BP198		
2044	XP-1775 ZP-1775 CP-997 YP-1009 XP-1721 ZP-1775 CP-997 BP-1775		
2046	XP-8235 ZP-8235 CP-8235 YP-8235 XP-8235 ZP-8235 CP-8235 BP-8235		
2047	XP2137 ZP2137 CP3806 YP3760 XP2204 ZP2137 CP3806 BP2137		
2048	XP-15 ZP-20 YP35 ZP-40		
2050	XP956 ZP956 CP956 YP956 XP956 ZP956 CP956 BP956		
2051	XP510 ZP510 CP510 YP510 XP510 ZP510 CP510 BP510		
2053	XP21 ZP21 CP21 YP21 XP21 ZP21 CP21 BP21		
2054	XP1894 ZP1894 CP1894 YP1894 XP1894 ZP1894 CP1894 BP1894		
2055	XP319 ZP319 CP319 YP319 XP319 ZP319 CP319 BP319		
2056	CP2800 CP2800		
2057	XP-5136 ZP-5136 CP2330 YP-6420 XP-8199 ZP-5136 CP2330 BP-5136		
2058	XP-2800 ZP-2800 CP57 YP-2000 XP-747 ZP-2800 CP57 BP-2800		
2059	CP5 CP5		
2060	XP7282 ZP7282 CP7282 YP8010 XP7282 ZP7282 CP7282 BP7282		
2061	CP120 CP120		

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CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
2062	XP32520 ZP32520 CP32623 YP32383 XP32520 ZP32520 CP32623 BP32520		
2063	XP3101 ZP3101 CP1811 YP4807 XP3101 ZP3101 CP1811 BP3101		
2064	XP4 ZP4 CP4 YP4 XP4 ZP4 CP4 BP4		
2065	XP9224 ZP9224 CP5377 YP14327 XP9224 ZP9224 CP5377 BP9224		
2069	XP100 ZP100 YP100 XP100 ZP100 BP100		
2074	XP12288 ZP12288 CP1680 YP8192 XP8192 ZP12288 CP1680 BP12288		
2082	XP1 ZP1 YP1 XP1 ZP1		
2083	XP300 ZP300 CP300 YP300 XP300 ZP300		
2084	XP1 ZP3 CP1 YP1 XP1 ZP3 CP1 BP3		
2085	XP100 ZP250 CP1 YP200 XP100 ZP250 CP1 BP250		
2086	XP2131 ZP2131 CP1706 YP1950 XP2085 ZP2131 CP1706 BP2085		
2087	XP900 YP-700 XP1100		
2089	XP90 ZP90 YP30 XP60 ZP30		
2092	XP10000 ZP10000 YP10000 XP10000 ZP10000 BP10000		
2098	CP50 CP50		
2099	XP400 ZP400 CP400 YP400 XP400 ZP400 CP400 BP400		
2102	XP15000 ZP15000 CP15000 YP15000 XP15000 ZP15000 CP15000 BP15000		
2105	XP929 ZP929 CP51 YP369 XP517 ZP929 CP51 BP929		
2107	XP150 ZP150 YP150 XP150 ZP110 BP100		
2110	XP1291 ZP1291 YP776 XP32 ZP1291 BP1291		
2111	CP7715 YP3870 CP7715		
2119	XP2 ZP2 CP2 YP2 XP2 ZP2 CP2 BP2		
2127	XP3272 ZP3272 CP785 YP2103 XP2388 ZP3272 CP785 BP3272		
2128	XP4500 ZP4500 YP3500 XP2000 ZP4500 BP4500		
2129	XP1301 ZP1301 YP1815 XP2568 ZP1301 BP1301		
2133	CP7710 CP7710		
2134	CP12830 CP12830		
2162	XP32765 ZP32765 YP32765 XP32765 ZP32765 BP32765		
2163	XP40 ZP40 YP33 XP38 ZP40 BP40		
2164	XP7229 ZP7229 YP6053 XP6924 ZP7229 BP7229		
2165	XP85 ZP85 CP12 YP45 XP85 ZP85 CP12 BP85		
2202	XP00000111 ZP00000111 YP00000111 XP00000111 ZP00000111 BP00000111		
2203	XP00000100 ZP00000100 YP00000100 XP00000100 ZP00000100 BP00000100		
2204	XP10000000 ZP10000000 YP10000000 XP10000000 ZP10000000		
2207	XP00001000 ZP00001000 YP00001000 XP00001000 ZP00001000 BP00001000		
2210	XP01100000 ZP01100000 YP01100000 XP01100000 ZP01100000 BP01100000		
2211	CP00000010 CP00000010		
2310	BP1817		
2360	XP780 ZP525 YP265 ZP580 BP560		
2361	XP200 ZP100 YP100 ZP50 BP45		

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CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
2362	XP40 ZP50 YP30 ZP30 BP35		
2363	YP760 ZP690		
2364	YP200 ZP50		
2365	YP1 ZP50		
2366	XP210		
2367	XP50		
2368	XP1		
2373	XP110 YP70 XP150		
2374	XP48 YP24 XP120		
3001	L1P00000100L2P00000100		
3006	P00000001		
3010	L1P8L2P8		
3011	L1P8L2P8		
3022	S2P1S3P10S4P11		
3030	L1P3L2P3		
3031	L1P4L2P4		
3032	L1P4L2P4		
3033	L2P8		
3100	P00001000		
3103	P00001100		
3104	L1P01000001L2P01000001		
3105	L1P00000101L2P00000101		
3106	P00011001		
3107	L1P10011001L2P10011001		
3108	L1P11000000L2P11000000		
3109	L1P00000100L2P00000100		
3111	L1P00100111L2P00100111		
3112	P00001100		
3116	L1P00000101L2P00000101		
3117	L1P00000010L2P00000010		
3141	L1P84L2P84		
3142	L1P85L2P85		
3143	L1P82L2P82		
3144	L1P82L2P82		
3145	L1P69L2P69		
3146	L1P84L2P84		
3147	L1P49L2P50		
3151	L1P1L2P1		
3152	L1P2L2P2		
3160	P1		

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CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
3191	L1P00001100L2P00001100		
3195	P10000000		
3201	L1P01001000L2P01001000		
3202	L1P01101000L2P01101000		
3203	L1P11000000L2P11000000		
3204	L1P00100100L2P00100100		
3206	P01000000		
3207	P00000001		
3216	L1P1L2P1		
3281	P6		
3282	P01100110		
3283	P10000000		
3290	L1P10000000L2P10000000		
3301	L1P10000001L2P10000001		
3401	L1P00000001L2P00000001		
3402	L1P01000001L2P01000001		
3404	L1P00000100L2P00000100		
3409	P10000000		
3411	L1P1L2P1		
3450	L2P00000001		
3453	L1P00000001L2P00000001		
3457	L1P11000000L2P11000000		
3460	L2P66		
3620	XP98 ZP198 XP298 ZP398		
3621	ZP100 XP200 ZP300		
3622	XP99 ZP199 XP299 ZP399		
3623	XP1 ZP1 XP1 ZP1		
3624	XP20.0 ZP20.0 XP20.0 ZP20.0		
3701	L1P00010000L2P00010000		
3703	P00000001		
3704	L1P00010000L2P00010000		
3708	L1P00000011L2P00000011		
3709	L1P00000100L2P00000100		
3716	S1P00000001S2P00000001S3P00000001S4P00000001		
3717	S1P1S2P2S3P3S4P4		
3718	S1P1S2P2S3P1S4P2		
3720	S1P4096S2P4096S3P4096S4P4096		
3729	S2P00000001S4P00000001		
3730	S1P1000S2P1000S3P1000S4P1000		
3732	L1P10L2P10		

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CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
3741	S1P5000S2P665S3P5000S4P665		
3742	S2P6000S4P6000		
3772	S1P5000S2P6000S3P5000S4P6000		
3900	L1P1L2P1		
3901	L1P3000L2P3000		
3902	L1P3000L2P3000		
3903	L1P3000L2P3000		
3904	L1P3000L2P3000		
3910	L1P2L2P2		
3911	L1P3000L2P3000		
3912	L1P3000L2P3000		
3913	L1P3000L2P3000		
3914	L1P3000L2P3000		
4000	S1P00000010		
4001	S1P00000001S2P00000001S3P00000001S4P00000001		
4002	S1P00000001S2P00000001S3P00000001S4P00000001		
4007	S2P01000000S4P01000000		
4008	S2P00010000S4P00010000		
4010	S1P00000001S2P00000001S3P00000001S4P00000001		
4011	S1P00011101S2P00001010S3P00011101S4P00001010		
4012	S1P10000000S2P10000010S3P10000000S4P10000010		
4013	S1P01010000S2P01010000S3P01010000S4P01010000		
4014	S1P00001000S3P00001000		
4015	S1P00000101S2P00000101S3P00000101S4P00000101		
4019	S1P00010100S2P00000100S3P00010100S4P00000100		
4020	S1P5000S2P6000S3P5000S4P6000		
4021	S1P70S2P70S3P70S4P70		
4022	S1P150S2P150S3P150S4P150		
4023	S1P133S2P400S3P133S4P400		
4024	S1P75S2P75S3P75S4P75		
4025	S1P50S2P50S3P50S4P50		
4026	S1P92S2P83S3P92S4P83		
4027	S1P98S2P95S3P98S4P95		
4029	S1P100S2P100S3P100S4P100		
4031	S1P155S3P1900		
4032	S1P1000S2P1000S3P1000S4P1000		
4033	S1P40S2P40S3P40S4P40		
4034	S1P499		
4036	S1P95S3P95		
4037	S1P100S2P100S3P100S4P100		

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CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
4038	S1P50S2P100S3P50S4P100		
4040	S1P10S2P10S3P10S4P10		
4041	S1P10S2P10S3P10S4P10		
4042	S1P10S2P10S3P10S4P10		
4043	S1P10S2P10S3P10S4P10		
4044	S1P10S2P10S3P10S4P10		
4045	S1P10S2P10S3P10S4P10		
4046	S1P27S2P30S3P27S4P30		
4047	S1P15S2P30S3P15S4P30		
4048	S1P10S2P10S3P10S4P10		
4049	S1P10S2P80S3P10S4P80		
4050	S1P10S2P10S3P10S4P10		
4051	S1P10S2P10S3P10S4P10		
4052	S1P10S2P10S3P10S4P10		
4053	S1P10S2P10S3P10S4P10		
4054	S1P248S2P50S3P248S4P50		
4055	S1P139S2P50S3P139S4P50		
4056	S1P100S2P100S3P100S4P100		
4057	S1P100S2P100S3P100S4P100		
4058	S1P100S2P310S3P100S4P310		
4059	S1P100S2P100S3P100S4P100		
4060	S1P1000S2P1000S3P1000S4P1000		
4061	S1P1000S2P1000S3P1000S4P1000		
4062	S1P1000S2P750S3P1000S4P750		
4063	S1P1000S2P1000S3P1000S4P1000		
4064	S1P100S2P100S3P100S4P100		
4065	S1P3000S2P3000S3P3000S4P3000		
4066	S1P3000S2P3000S3P3000S4P3000		
4067	S1P3000S2P3000S3P3000S4P3000		
4068	S1P3000S2P3000S3P3000S4P3000		
4069	S1P3000S2P3000S3P3000S4P3000		
4070	S1P3000S2P3000S3P3000S4P3000		
4071	S1P3000S2P3000S3P3000S4P3000		
4072	S1P3000S2P3000S3P3000S4P3000		
4075	S1P10S2P10S3P10S4P10		
4076	S1P33S2P33S3P33S4P33		
4077	S2P285S4P2010		
4078	S1P200S2P200S3P200S4P200		
4080	S1P55S2P85S3P55S4P85		
4081	S1P20S2P20S3P20S4P20		

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CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
4082	S1P10S2P10S3P10S4P10		
4083	S1P30S2P50S3P30S4P50		
4084	S1P30S2P60S3P30S4P60		
4085	S1P100S2P100S3P100S4P100		
4086	S1P100S2P100S3P100S4P100		
4087	S1P115S2P115S3P115S4P115		
4088	S1P75S2P75S3P75S4P75		
4089	S1P200S2P200S3P200S4P200		
4090	S1P90S2P90S3P90S4P90		
4091	S1P100S2P100S3P100S4P100		
4092	S1P100S2P100S3P100S4P100		
4093	S1P164S3P164		
4094	S1P1800S3P1800		
4097	S1P80S3P80		
4099	S1P200S2P400S3P200S4P400		
4100	S1P650S2P1382S3P650S4P1382		
4101	S1P100S2P100S3P100S4P100		
4102	S1P1621S2P3777S3P1621S4P3777		
4104	S1P3300S2P4300S3P3300S4P4300		
4106	S1P3300S2P6500S3P3300S4P6500		
4109	S1P25S2P25S3P25S4P25		
4110	S1P2011S2P1258S3P2011S4P1258		
4111	S1P393S2P417S3P393S4P417		
4112	S1P200S2P200S3P200S4P200		
4113	S1P250S2P873S3P250S4P873		
4115	S1P100S2P100S3P100S4P100		
4116	S1P4035S2P10375S3P4035S4P10375		
4117	S1P90S2P90S3P90S4P90		
4118	S1P100S2P100S3P100S4P100		
4119	S1P30S2P11S3P30S4P11		
4121	S1P5S2P5S3P5S4P5		
4123	S1P30S2P30S3P30S4P30		
4127	S1P164S2P164S3P164S4P164		
4128	S1P101S2P115S3P101S4P115		
4130	S1P25700S2P25700S3P25700S4P25700		
4133	S1P400S2P400S3P400S4P400		
4134	S1P140S2P155S3P140S4P155		
4135	S3P80000		
4137	S2P100S4P100		
4138	S1P380S3P380		

31i-A		PARAMETER SHEET	
CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
4139	S1P100S3P100		
4140	S1P457S3P457		
4142	S1P3600S3P3600		
4143	S1P3600S3P3600		
4145	S1P25S3P25		
4146	S1P3017S3P3017		
4147	S1P545S3P545		
4148	S1P200S3P200		
4149	S1P300S3P300		
4151	S1P100S3P100		
4152	S1P3835S3P3835		
4153	S1P90S3P90		
4154	S1P100S3P100		
4157	S1P5S3P5		
4158	S1P110S3P110		
4161	S1P25700S3P25700		
4165	S1P10S3P10		
4166	S1P84S3P84		
4191	S1P00000101S2P00000101S3P00000101S4P00000101		
4273	S1P3		
4303	S1P3S3P3		
4328	S2P4096S4P4096		
4340	S1P150S3P150		
4342	S1P200S3P200		
4343	S1P100S3P100		
4344	S1P10000S2P10000S3P10000S4P10000		
4372	S1P500S2P500S3P500S4P500		
4391	S1P320S3P300		
4392	S1P100S3P100		
4393	S1P1S3P1		
4394	S1P00011000S3P00011000		
4402	S1P00000011S3P00000011		
4406	S1P80S3P80		
4408	S1P128S3P128		
4810	S1P255S3P255		
4811	S1P1000S3P1000		
4832	S1P3S3P1		
4960	S1P70S3P270		
4961	S1P76S3P276		
5002	L1P01100100L2P01100100		

31i-A		PARAMETER SHEET	
CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
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5006	P00000001		
5015	L1P-385.547L2P-293.573		
5016	L1P-367.253L2P-275.299		
5017	L1P-139.163L2P-228.973		
5018	L1P-129.163L2P-218.973		
5101	L1P00000100L2P00000100		
5105	L1P00001110L2P00001001		
5110	L1P38L2P238		
5111	L1P250L2P250		
5112	L1P103L2P303		
5113	L1P104L2P304		
5114	L1M0.5L2M0.5		
5132	L1I0.075L2I0.05		
5133	L1M2.0L2M0.5		
5135	L1M10.0L2M10.0		
5136	L1M8.0L2M8.0		
5137	L1P3L2P3		
5139	L1M0.5L2M2.0		
5140	L1M0.1L2M0.1		
5141	L1M0.2L2M0.2		
5142	L1P1L2P1		
5143	L1P60L2P60		
5145	L1M0.5L2M0.5		
5146	L1M0.5L2M0.5		
5200	L1P00010000L2P00010000		
5201	L1P00000100L2P00000100		
5202	L1P00000001L2P00000001		
5203	L1P00000100L2P00000100		
5209	L1P00000001L2P00000001		
5210	L1P79L2P279		
5211	L1P100L2P100		
5214	S1P500S2P500S3P500S4P500		
5241	S1P1000S2P2000S3P1000S4P2000		
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CUSTOMER	mmel Maschinentchnik	MACHINE SERIAL NO.	M028361L3LA
MACHINE NAME	T2-2T YSMC	PMC NO.	D36-04
INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
No.	Parameter		
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5280	S1P3000S2P3000S3P3000S4P3000		
5300	XP20 ZP20 CP20 YP20 XP20 ZP20 CP20		
5301	S1P50S2P50S3P50S4P50		
5302	XP20 ZP20 CP20 YP20 XP20 ZP20 CP20		
5310	XP32000 ZP32000 CP32000 YP32000 XP32000 ZP32000 CP32000		
5311	S1P32000S2P32000S3P32000S4P32000		
5312	XP500 ZP500 CP500 YP500 XP500 ZP500 CP500		
5313	S1P500S2P500S3P500S4P500		
5350	XP32000 ZP32000 CP32000 YP32000 XP32000 ZP32000 CP32000		
5352	XP500 ZP500 CP500 YP500 XP500 ZP500 CP500		
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5460	L1P1L2P1		
5461	L1P3L2P3		
5463	L1P50L2P50		
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6054	L1P900L2P900		
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6074	L1P29L2P229		
6075	L1P228L2P28		
6076	L1P229L2P29		
6080	L2P19		
6081	L2P20		
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6210	L1P00001000L2P00001000		

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INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
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INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123
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INSPECTOR	김 용 서	CNC SERIAL NO.	E13XA0123																																																
<table border="0"> <thead> <tr> <th>No.</th> <th>Parameter</th> </tr> </thead> <tbody> <tr><td>27170</td><td>P00000010</td></tr> <tr><td>27176</td><td>P2000</td></tr> <tr><td>27177</td><td>P1000</td></tr> <tr><td>27195</td><td>P00000011</td></tr> <tr><td>27196</td><td>L1P75L2P275</td></tr> <tr><td>27197</td><td>L1P74L2P274</td></tr> <tr><td>27198</td><td>L1P75L2P375</td></tr> <tr><td>27199</td><td>L1P74L2P374</td></tr> <tr><td>27208</td><td>L1P75</td></tr> <tr><td>27209</td><td>L1P74</td></tr> <tr><td>27300</td><td>P11</td></tr> <tr><td>27309</td><td>L1P9000L2P9001</td></tr> <tr><td>27310</td><td>P10011000</td></tr> <tr><td>27311</td><td>P00001011</td></tr> <tr><td>27335</td><td>P9</td></tr> <tr><td>27336</td><td>P127</td></tr> <tr><td>27390</td><td>P100</td></tr> <tr><td>27391</td><td>P200</td></tr> <tr><td>27392</td><td>P300</td></tr> <tr><td>27400</td><td>P00000001</td></tr> <tr><td>27401</td><td>P00001111</td></tr> <tr><td>27410</td><td>P1</td></tr> <tr><td>27411</td><td>P3</td></tr> </tbody> </table>				No.	Parameter	27170	P00000010	27176	P2000	27177	P1000	27195	P00000011	27196	L1P75L2P275	27197	L1P74L2P274	27198	L1P75L2P375	27199	L1P74L2P374	27208	L1P75	27209	L1P74	27300	P11	27309	L1P9000L2P9001	27310	P10011000	27311	P00001011	27335	P9	27336	P127	27390	P100	27391	P200	27392	P300	27400	P00000001	27401	P00001111	27410	P1	27411	P3
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